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Response Under 37 CFR 1.116
Expedited Procedure
Examining Group 1725

PATENT APPLICATION
SERIAL NO.: 09/756,825
ATTORNEY DOCKET NO.: 2204-002205

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Group Art Unit 1725

In re Application of

Kaoru SUGITA et al.

Serial No. 09/756,825

Filed January 9, 2001

Examiner Len Tran

**INTERNAL CHILL CASTING
METHOD FOR MANUFACTURING
A CAST PRODUCT CONTAINING A
PIPE THEREIN**

Pittsburgh, Pennsylvania
April 14, 2003

BOX RCE

Commissioner for Patents
Washington D.C. 20231

Sir:

In response to the final Office Action dated December 13, 2002, in the above-identified application, Applicants submit an accompanying Petition for Extension of Time and the following amendments and remarks.

IN THE CLAIMS:

Pursuant to 37 C.F.R. §1.121, the following is a clean version of the amended claims. A marked-up version of the amended claims is attached on separate sheets.

1. (Twice Amended) A method for manufacturing an aluminum cast product enclosing a pipe inserted therein, which comprises the steps of:
- projecting a controlling member into a cavity of a mold;
 - arranging a pipe at a predetermined position in said cavity of said mold;

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to Commissioner for Patents, Washington, D.C. 20231 on April 14, 2003.

Gloria J. Robinette
(name of person depositing papers or fees)

Signature

4 14 2003
Date